

Crystallit® 2K-PU Dead Matt Varnish CL-TM



Product description	
Description	Two-pack, solvent-thinnable, lightfast, clear PU topcoat

Range of application	
Description	Almost all wooden furniture in the interior. Open- or closed-pore coatings. Top coat on Wigranit® Novacolor WNC/colour paint.

Product data	
Product code	CL-TM
Packaging size	5l 25l
Viscosity at delivery DIN 4 mm (sec.)	25 ± 2
Shelf life - Original container unopened	at least 2 years

Gloss levels		
Product number	Gloss level	DIN 67530 Angle of 60°
CL-TM	dead matt	5 ± 2

Preparation of substrates		
	Raw wooden surfaces. Graduated sanding of wood. Carefully remove the sanding dust. Coarse-pore wood must be brushed out.	P120, P150, P180
	Stained wooden surfaces	Sand prior to staining
	Closed-pore coatings	Close the pores by repeated application of Crystallit® Filling and Insulating Primer CL-FI.
	Exotic wood / woods rich in extractives. Wood or MDF in wet rooms	Insulate with CL-FI or S 7000 before.
	Surfaces coated with WNC	Topcoat must be applied without intermediate sanding after 3 hours up to a maximum of 8 hours

Processing	
	Stir thoroughly!
	Mix and apply the product as described under "Hardener Thinner Additives".

Hardener - Thinner - Additives		
	Hardening	10 % PUR 5085
	Dilution	S 9004 normal drying S 9029 slow drying
	Pot life 20°C, 65% rel. humidity	

Application		
Spray pressure (bar)	1.5 - 2.0	110-130
Nozzle size (mm)	1.6-2.0	0.23-0.28
Thinner to be added (%)	10-20	
Processing viscosity DIN 4mm (sec.)	18-20	25
Coverage per application (g/m²)	90-120	120
Coverage (m²/l)	6-10	7
Coverage for IMO/USCG per application (g/m²)	120	120

Drying time @ 20°C	
Dust dry	at least 15 minutes
Touch dry	at least 45 minutes
Ready for transport	at least 12 hours
Sandable	at least 1 hour

Aftertreatment
After sanding with P280-320 grit paper, the surface can be retreated with the same product at any time.

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability. AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed - in writing - the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2021-07-05 / 11

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Test standards	
	DIN 68861/1B Chemical exposure of furniture surfaces
	EN 71-3 Migration of soluble heavy metals
	DIN 53160 Part 1 and 2 Resistance to saliva and sweat
	General appraisal certificate with regard to low flammability according to DIN 4102/B1 on hardly inflammable B1-tested wooden particle boards, even veneered.
	Hardly inflammable according to EN 13501 in combination with IF, WNC/colour and CL 7, 8, 9, 0, TM and CL-H on MDF material approved according to EN 13501.
	Hardly inflammable according to the Marine Equipment Directive MED 2014/90/EC.
	Requirements to the surfaces of kitchen furniture according to DIN 68930 regarding the resistance under changing climatic conditions.
	Tox Control - The label for low-emission furniture coatings

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