

## **Technical Data Sheet**

<b>Description:</b>	Duthoo PU Acryl Wood Clearcoat TOP MATT CL-0 D r d r SATIN CL-9 Duthoo PU Acryl Wood Clearcoat DEADMATT CL-TM
<b>Article Number:</b>	3DCC256 - 3DCC257 - 3DCC258
<b>System:</b>	Two component polyurethane system based on an acrylic resin
<b>Characteristics:</b>	Placrylat One Coat Lacquer is a fast drying, formaldehyde free, resistant coating with good scratch resistance properties. Placrylat One Coat Lacquer meets the DIN 68861, part 1, group B specification.
<b>Field of Application:</b>	Sealer and finishing lacquer for wood and furniture coating
<b>Gloss Level:</b>	3DCC258 -> ca. 9 GE 85° 3DCC256 -> ca. 12 GE 60° 3DCC257 -> ca. 25 GE 60°
<b>Colour:</b>	Clear
<b>Storage Life:</b>	In the original packing, the storage life of Placrylat One Coat Lacquer is a min. of 12 months at room temperature. Stir well before use.
<b>Supplied Viscosity:</b>	22-28 s DIN 53211/4 mm
<b>Mixing Ratio:</b>	100 % by weight art. no. 78917.xx 10 % by weight art. no. 70529
<b>Application Viscosity:</b>	22-28 s DIN 53211/4 mm
<b>Thinner:</b>	Art. No. 60110 or 60668
<b>Method of Application:</b>	Spray
<b>Pot Life:</b>	Approx. 8 hours at room temperature (20 °C).

**Quantity of Application:** 80-120 g/m<sup>2</sup>

**Drying Time:** 20 min/20 °C – dust dry  
90 min/20 °C – sandable

After 24 hours drying at room temperature, the objects are stackable.

Forced drying will reduce the drying time.