

## Technical Data Sheet



## CLEAR VARNISH CLEARCOAT

- 1 component metal clearcoat with quick drying time in can.
- Available in matt 30% and semi-gloss 70%.
- Yield: 8 - 10 m<sup>2</sup> per liter for 20/25μ dry layer thickness.
- Quick drying.
- Not suitable for outdoor use, only if overcoated with a suitable 1C or 2C Clearcoat.
- Dust free after several minutes, when RH is not higher than 70%. Manageable after 10 min - Completely dry after 2 h.
- Professional use

### MIXING RATIO

- **PART A:** Clear Varnish
- **PART B:** Duthoo PU Thinner

**POTLIFE:** unlimited

	PART A	PART B
Ratio in volume	100	50/70
Ratio in weight	100	50/70

### PREPARATION

- The surfaces must be free of any impurities.
- Pretreatment of non-ferrous metals with the Etching promoter. Ferrous metals and anodization must be sanded with Abranylon and cleaned with the Etching promoter.
- Mix varnish and thinner well !
- Avoid use at temperature below 15 ° c and in extreme heat or humidity.

### APPLY METHOD

- **Spray gun:**  
Nozzle: 1,4mm. Apply in 2 or 3 layers.
- **Drying:**  
For dry layer thickness: 20/25μ - air temperature of 20°C - Relative humidity 30/70% :  
Dust free after several minutes, when RH is not higher than 70%.  
Manageable after 10 min - Completely dry after 2 h.

### PACKAGING

1L - 2,5L